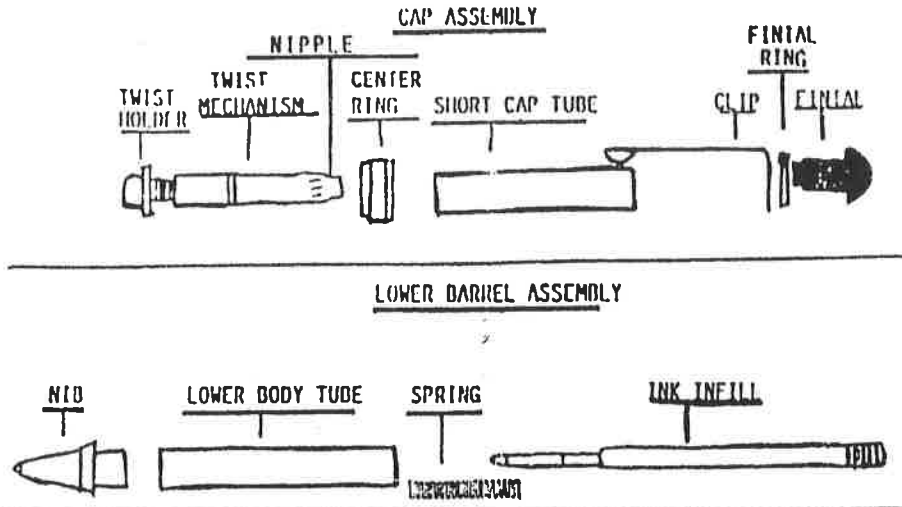


ROUND TOP EUROPEAN PEN INSTRUCTIONS



TOOLING

MANDREL B
 BUSHINGS 3 B
 DRILL "O" bit

ASSEMBLY INSTRUCTIONS

LOWER BARREL (LONG TUBE)

1. PRESS IN NIB.
2. PRESS IN THE TWIST HOLDER.
3. PUT SPRING ONTO INK INFILL-INSERT INTO LOWER BARREL
4. SCREW TWIST MECHANISM ONTO TWIST HOLDER.

UPPER BARREL (SHORT TUBE)

1. CENTER RING MUST BE ON THE EXPOSED TUBE FIRST.
2. PUSH FINIAL INTO TWIST MECHANISM NIPPLE. SLIDE ON FINIAL RING & CLIP.
3. PUSH MECHANISM INTO FINISHED UPPER TUBE

TURNING INSTRUCTIONS

METHOD #1 (RECOMMENDED) - CUT WOOD SHORT FOR CAP BARREL

1. YOU HAVE TWO TUBES. ONE LONG-BODY AND ONE SHORT-CAP.
2. CUT WOOD 1 13/16" LONG. PLEASE NOTE THAT IF WOOD IS CUT LONGER THAN 1 13/16" THE PEN WILL NOT WORK. YOU CAN CUT THE WOOD SHORTER BUT AS YOU APPROACH 1 1/2" THE TWIST HOLDER WILL SHOW BELOW THE CENTER RING.
3. MAKE SURE YOU SQUARE THE ENDS OF THE CAP PIECE OF WOOD BEFORE DRILLING.
4. CUT LOWER BARREL SAME LENGTH AS TUBE, A LITTLE LONGER TO SQUARE OFF.
5. DRILL A HOLE IN THE CENTER OF EACH BLOCK USING A PARABOLIC FLUTE LETTER "O" BIT.
6. GLUE TUBES INTO HOLE. WE HIGHLY RECOMMEND TWO PART EPOXY GLUE. ALLOW GLUE TO DRY.
7. CLEAN OUT EXCESS GLUE USING YOUR MANDREL AS A REAMER.
8. FOR THIS METHOD USE ALL 5 DEPTH COLLARS.

MANDREL-SET-UP

CAP TUBE FIRST-

1. SLIDE ON BUSHING #1.
2. SLIDE ON CAP TUBE FLUSH END FIRST.
3. SLIDE ON #2-FITS OVER EXPOSED BRASS TUBE.
4. SLIDE ON #3-(SAME DIAMETER AS #2).
5. SLIDE ON #4.
6. SLIDE ON TUBE (LONG).
7. SLIDE ON #5.

TIGHTEN DOWN WITH NUT.

PLEASE NOTE-THE MONT BLANC STYLE PEN IS TAPERED ON BOTH CAP & BODY. FORM A GENTLE TAPER SO THAT THE WOOD IS FLUSH WITH ALL DEPTH COLLARS.

METHOD #2

IN THIS METHOD THE WOOD IS PUT ON THE CAP TUBE (SHORT TUBE) THE SAME LENGTH AS THE TUBE & PARTED OFF AFTER TURNING.

USE ALL DEPTH COLLARS IN METHOD #1-EXCEPT DEPTH COLLAR #2.

FOLLOW INSTRUCTION IN METHOD #1, BUT AFTER TURNING IS COMPLETE CUT OFF APPROXIMATELY 1/4" OF WOOD ON THE CAP PIECE SO THE CENTER RING CAN SLIDE OVER THE TUBE.

