

Problem 1 1/4-20 NC

TDS = _____

Drill Bit Size = _____

Problem 2 7/16-20 NF

TDS = _____

Drill Bit Size = _____

Problem 3 1/2-13 NC

TDS = _____

Drill Bit Size = _____

Problem 4 3/4-10 NC

TDS = _____

Drill Bit Size = _____

Problem 5 1 3/8-6 NC

TDS = _____

Drill Bit Size = _____

Extra Credit: Look up the formula for finding tap drill size for METRIC taps and then figure the tap drill size for a 12 x 1.75 metric tap. Include TDS and Drill bit required.